



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4035-11
Job Sheet 176521



Part No: D4035-11

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:A new issue DD 10.03.15 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		5/11/18	0.00	0.00	Start Up Machining-2		JB 18-05-10
100	Hardinge	50 pcs		5/11/18	0.00	5.01	Hardinge		JB 18-05-10
120	QC	50 pcs		5/11/18	0.00	0.00	QC8		JA 18-05-10
130	Packaging	50 pcs		5/11/18	0.00	0.00	Packaging3-2		DC 2018-05-10
140	QC21-SA	50 Ea		5/11/18	0.00	0.00	QC21		

Part Op 100 - TURN AS PER FOLIO FA916 AND DWG D4021
Descriptions: 130 - LOCATION: WA004

DAS
21 MAY 11 2018
9-89 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.375	6061-T6 Round Bar .375"	3.1250 ft (.0625 ea)	90-Start up Operation	5025753

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.375	3	44	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.380Inches ± 0.030	0.410 0.350	Diameter	
2	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
3	Bushing	0.750Inches ± 0.030	0.780 0.720		

Plex 4/25/18 9:12 AM Dart.Gagnon.Michelle



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Container No: S070032



Part: D4035-11

Job No: 176521

Serial No/Batch: S070032

Revision:

Inspector:

Date: 05/10/18